



UNINET 88 CP

UNINET 88 CP is recommended for heavy duty machining processes such as drilling, threading, tapping, milling, gear shaping and broaching in multi-spindle auto-lathe operations. It is formulated with high level of polar additives and active sulfur, with the objective of machining hard metals such as stainless steel. It is not suitable for machining of non-ferrous or yellow metals.

Due to the presence of high content sulfurised ester, UNINET 88 CP is dark in color. This product is blended with anti-mist feature.

APPLICATIONS / BENEFITS

- Increased tool life between regrinds.
- Improved metal finishing.
- Reduced chip welding in heavy-duty operation.

TYPICAL CHARACTERISTICS

TEST DESCRIPTION	METHOD	TYPICAL RESULTS
Specific Gravity @ 15 °C	ASTM D 4052	0.93
Flash Point, °C	ASTM D 92	210
Kinematic Viscosity @40°C (cSt)	ASTM D 445	32
Color	ASTM D 1500	>8.0
Sulphur, % wt	ASTM D 1662	>5
Chlorine, % wt	ASTM D 1662	>15
Copper Corrosion 3 h / 100°C	ASTM D 130	4c