



# United Oil

PERFORMANCE • VALUE • RELIABILITY

## UNITED UNINET MP 25

**UNINET MP 25** is a multi-purpose neat cutting oil blended with an additive that provides a synergistic combination between chlorinated, sulfurized EP and esters.

**UNINET MP 25** is suitable for medium to heavy duty tapping and deep drilling processes. Formulated with highly refined mineral base stock, the combination of EP and lubricity additives provide a stable lubricating film required between the tool and metal surface.

**UNINET MP 25** is light in color so as to enable the user to observe the high precision machining operation expected of this product and is suitable for use on both ferrous and non-ferrous metals.

### APPLICATIONS / BENEFITS

- Enhanced die life.
- Provides high quality finishes and accuracy.
- Easy removal.

### TYPICAL CHARACTERISTICS

TEST DESCRIPTION	METHOD	TYPICAL RESULTS
Specific Gravity @ 15 °C	ASTM D 4052	0.86
Flash Point, °C	ASTM D 92	>200
Kinematic Viscosity @40°C	ASTM D 445	25
Color	ASTM D 1500	2.5
Copper Corrosion, 3h /100°C	ASTM D 130	1b

Product Data Sheet